# **PRB SC GRIS**



## LIGHTWEIGHT FINE-GRAINED SINGLE-COAT SUB-RENDER

## The PRB SC GRIS 🗧

- Weatherproofing of external walls of the Rt1, Rt2 and Rt3 type and existing masonry
- Smoothing render for interior Rt1, Rt2, Rt3 walls and existing masonry
- Can be covered using: paint, thick paint covering, thick mineral covering, renders
- **G** Lets the walls that are heavily coated in air-slaked lime breathe



EN 998-1 Type OC1 Class CSII



### **AREA OF USE**

#### USE

- Exterior or interior walls on all types of housing, office or industrial buildings.
  DTU 20.1, DTU 23.1, DTU 26.1 (P1-1,
- P1-2 and P2).
- DTU 59.1, 42.1

#### **AUTHORISED SUBSTRATES**

- (See selection guide)
  Cellular concrete block masonry compliant with NFP 14-306.
- Poured concrete (DTU 23.1)
- Breeze block or brick masonry with traditional or thin pointing (DTU 20.1 P1-1, P1-2, P2, P3, P4)
- Cement and rough render under-coats (DTU26.1).
  Other substrates please contact us.
- PROHIBITED SUBSTRATES

#### All Gypsum-based substrates (Plaster).

- Paints, T.P.C.
- Directly on wood.

RENDER PERFORMANCE

WHEN HARD:

Horizontal or sloping surfaces.

Density: 1 to 1.4 t/m<sup>3</sup>
Modulus of elasticity: < 5000 MPa</li>
Bending strength: < 2 MPa</li>

RENDER PERFORMANCE AS PER

· Water permeability after freezing:

EN 998-1 OC SINGLE COAT MORTAR:

• Permeability to water vapour:  $\mu < 20$ • Thermal conductivity ( $\lambda$  10 sec.):

#### **ASSOCIATED COATINGS**

COLOUR: Light grey.

PACKAGING

25 kg paper bag.
1.2 t pallet, i.e. 48 25 kg bags.

Consumption varies according to the substrate (type, flatness, roughness).

- Minimum thickness of 10 mm: 13 kg/m<sup>2</sup>.

The thickness must be 5 mm at all points. - Minimum finished thickness of 5 mm: 6.5 kg/m<sup>2</sup> - Maximum finished thickness of 15 mm: 19.5 kg/m<sup>2</sup>

Concrete substrate and render under-coat The thickness must be 5 mm at all points

The minimum thickness at all protruding points on facades must be 10 mm to guarantee the waterproofing function on RT1, RT2 and RT3 substrates.

STORAGE: 18 months.

CONSUMPTION

- Any non-saponifiable interior and exterior paints.
- Thick Plastic Coatings: DTU 59.1 and NFT 30-700 standard.
- Thick Mineral Coatings DTU 59.1. and NFT 30-700 standard.
- Semi-thick coverings (NFT 34-720)
  D2 and D3 type decorative and finishing paints (acrylic or mineral).
- Class A2(1) to A5(4) waterproofing paint.
   Single-coat or decorative hydraulic renders 0C1, CSI, 0C2 CSII and CR CSII.

#### **APPLICATION CONDITIONS**

- Between 5°C and 35°C.
- Do not apply on substrates that are frozen or thawing, hot or exposed to full sunlight, soaked or exposed to driving rain and strong winds.
- Special measures: see "Substrate preparation".

**N.B.:** These values are standard laboratory or site testing values. The preparation conditions and the type and wear of the material used may modify them significantly.

- Binders (cement, natural hydraulic lime, calcium lime).
- Fillers, sand and quartz aggregates.
   Water retention agents, acting regulators

**TECHNICAL SPECIFICATIONS** 

- Water retention agents, setting regulators.
  Integral waterproofing.
- Integral waterproofing

**COMPOSITION** 

#### PRODUCTS

- POWDER:
- Max. grading: ≤ 2 mm PASTE:
- Water retention: 91 to 97 %
- pH (alkaline): 12.5 ± 0.5

#### 0.54 W/mK (tabulated value) ● Durability/adhesion after freezing/Rupt: ≥ 0,2 N/mm<sup>2</sup> A or B or C

 $\leq 1 \text{ cm}^3/\text{cm}^2$ 

Batch life time: 60 min. max.
Out of water time: 4 to 24 h

**APPLICATION** 

· Compressive strength:

W2 water absorption:

CSII (0.4 to 2.5 N/mm<sup>2</sup>)

 $C \le 0.20 \text{ kg/m}^2.\text{min}^{0.5}$ 

Mixing rate: 21 to 25 %Mixing time: 3 to 7 min.

• Time between applications: 1 to 72 h

• Fire behaviour (non-combustible): A1 (M0)

- Max. thickness per layer: 20 mm
- Max. total thickness: 30 mm

## APPLICATION

#### SUBSTRATE PREPARATION

- Substrates must be clean, free of dust, stable, re-filled beforehand if significant chips or splinters are detected.
- During hot weather and/or dry or sensitive winds, to prevent the risk of render dehydration, the screening substrate must be soaked the day before application and wet again if necessary before application.
- Please refer to "Substrate preparation", as well as "Applying sub-coats depending on substrate condition".

## MORTAR PREPARATION S Mortar spraying pumps S Concrete mixers (discontinuous mixers) M

- Mix PRB SC GRIS with 5.25 to 6.25 l of clean water per 25 kg bag for 5 minutes.
- The water dosage and mixing time must be as constant as possible.

#### SPRAYING EQUIPMENT SETTINGS Mortar pump

- Water pressure setting: 12 to 14 bars
- Paste operating pressure: 18 to 24 bars
  Lance output flow rate: 12 to 45 l/min
- Spray nozzles (min. Ø): 12 mm
- Spray pots

#### • Air pressure: 6 to 8 bars

Manual

- The application can be carried out by applying trowels of mortar with a highly elastic consistency and slightly overlapping one another.
- The render base-coat is floated using a straight edge.

#### APPLICATION AND TYPE OF FINISH

 Straight edge or scraped finish to apply a decorative cement/lime or floated render 2 passes for application of paint, waterproofing paint, TPC, TMC...

#### **PRECAUTIONS FOR USE**

Contains cement and/or lime.
Read the regulatory labelling on the package and read the safety data sheet before using.

Technical sheet - December 2018

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